

DEPOSITARY RECEIPTS

November 29, 2016

BOOKS CLOSED / OPEN ANNOUNCEMENT

ATTENTION: International Research, Sales, Trading and Operations Staff

PJSC Pharmstandard

DR Name:	PJSC Pharmstandard 144A	PJSC Pharmstandard Reg S
Symbol:		PHST
CUSIP Number:	717140107	717140206
Exchange:	None	London Stock Exchange
Ratio (DR:ORD):	4 : 1	
Country of Incorporation:	Russia	

Books Closed: November 29, 2016

Books Open:

<u>Transaction</u>	<u>Status</u>	<u>Reason(s)</u>
Issuance		
Cancellation	Closed	Suspension of Trading

To learn more about ADRs and issuer programs, please call our marketing desks:

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